

FO5020" 06E66860

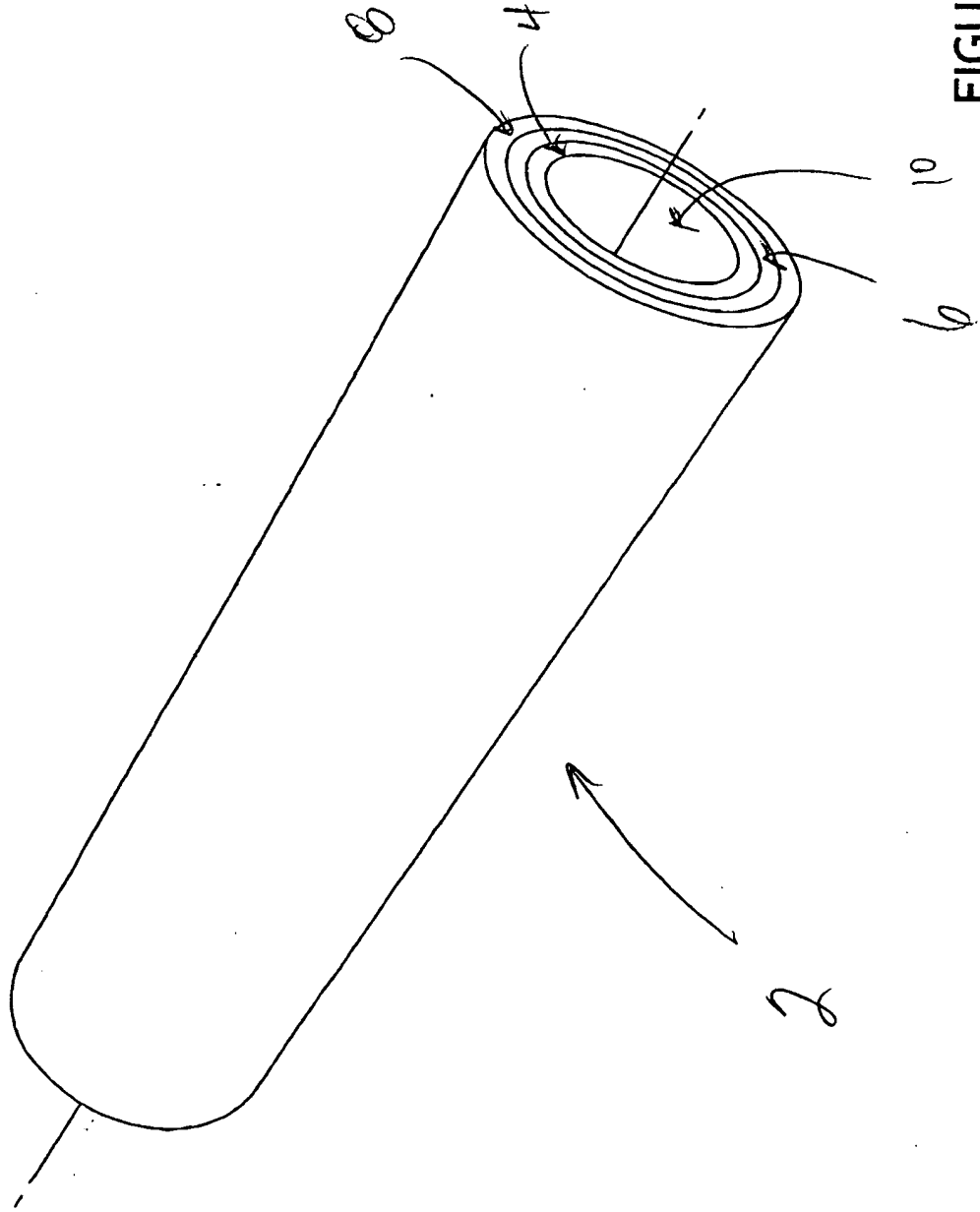


FIGURE 1

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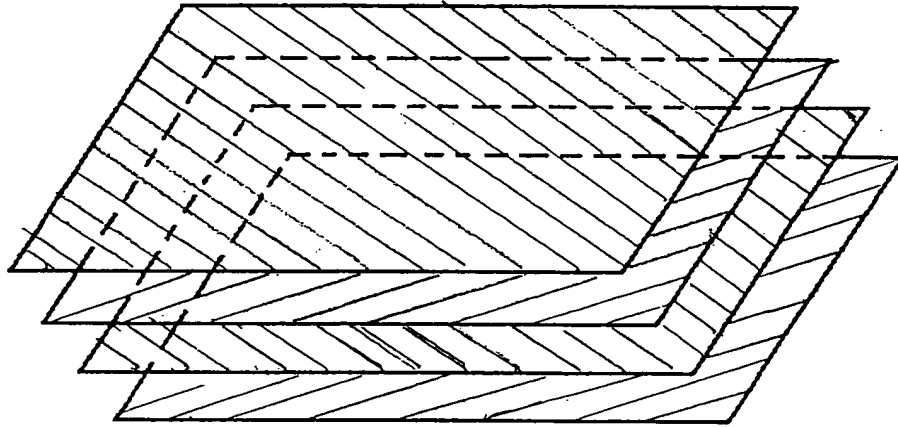


FIGURE 2

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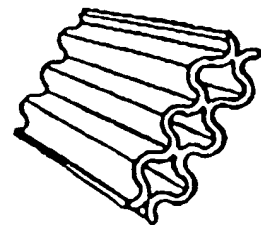
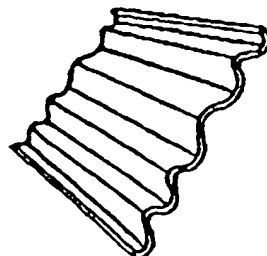
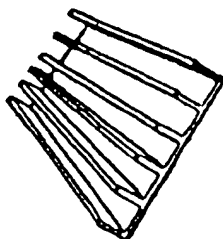
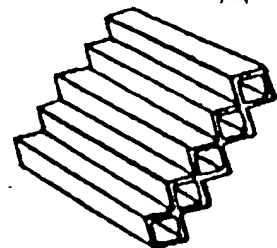
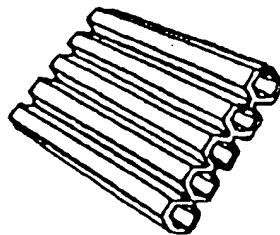
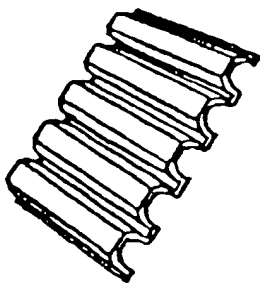
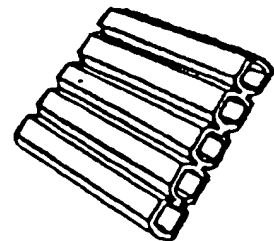
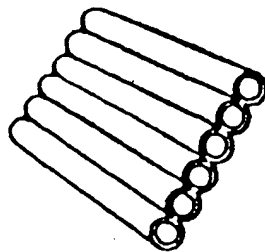
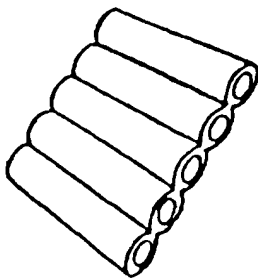
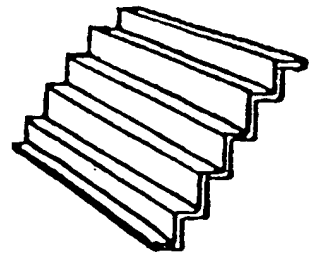
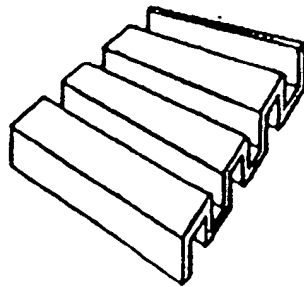
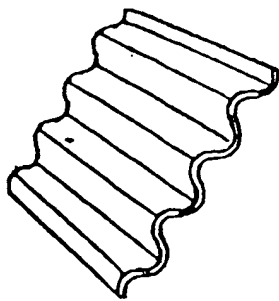
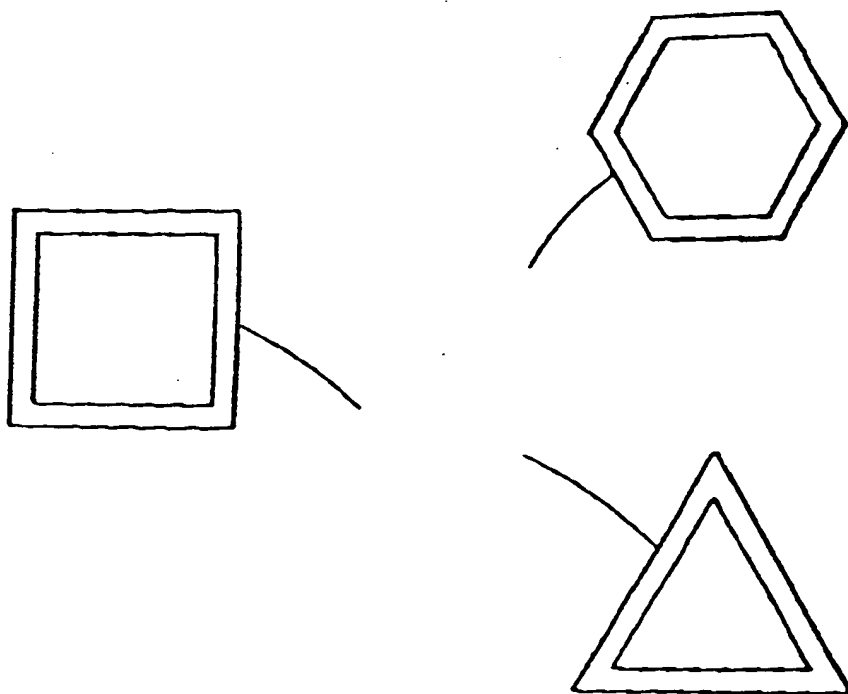


FIGURE 3

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**FIGURE 4**

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0989390.070501

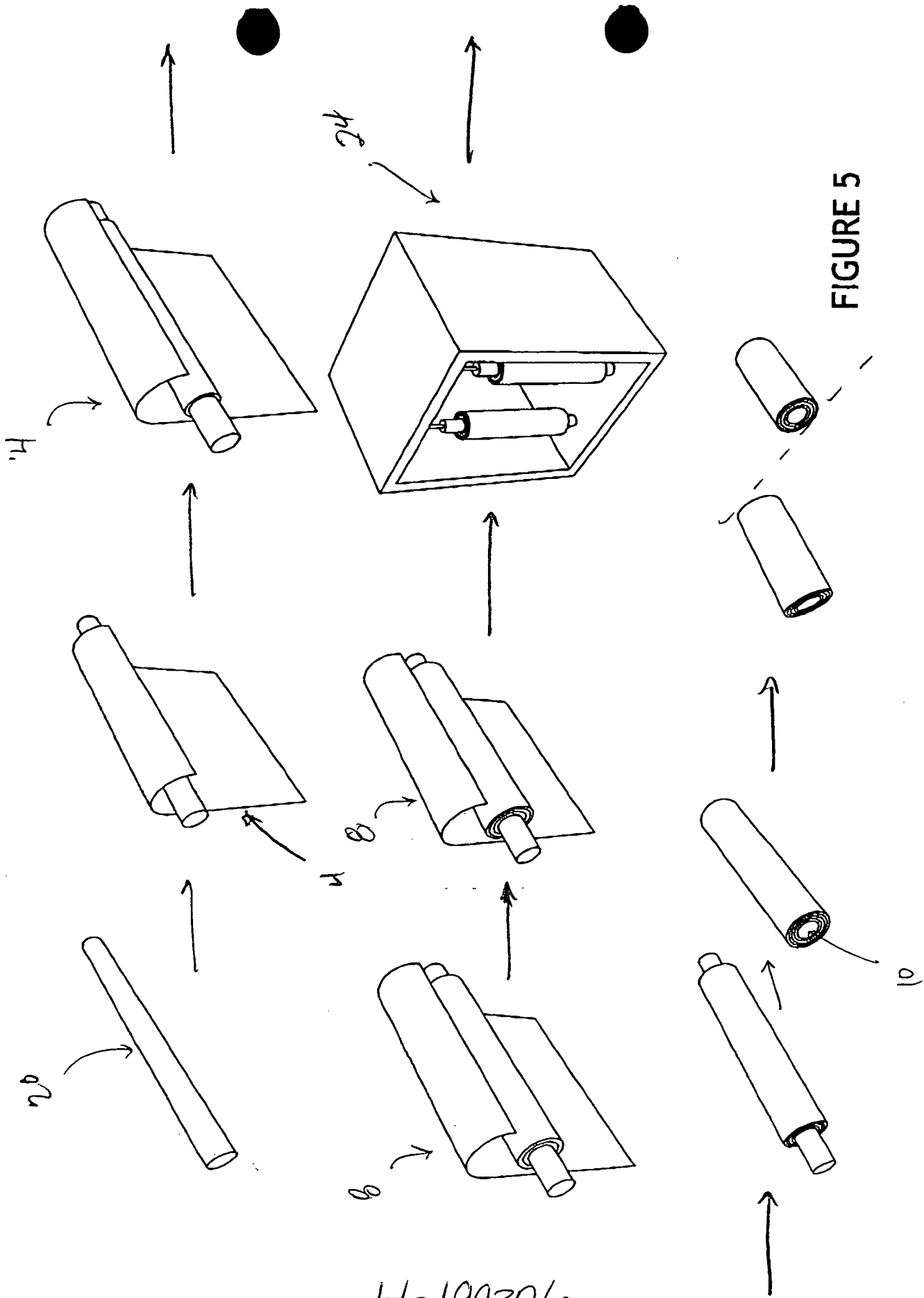


FIGURE 5

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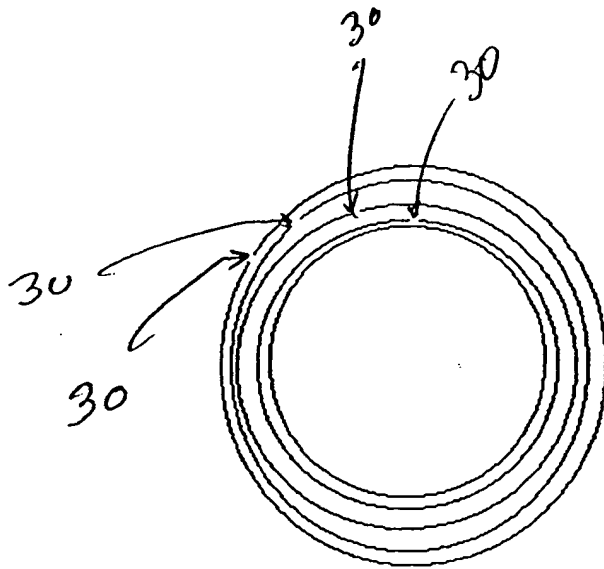


Figure 6

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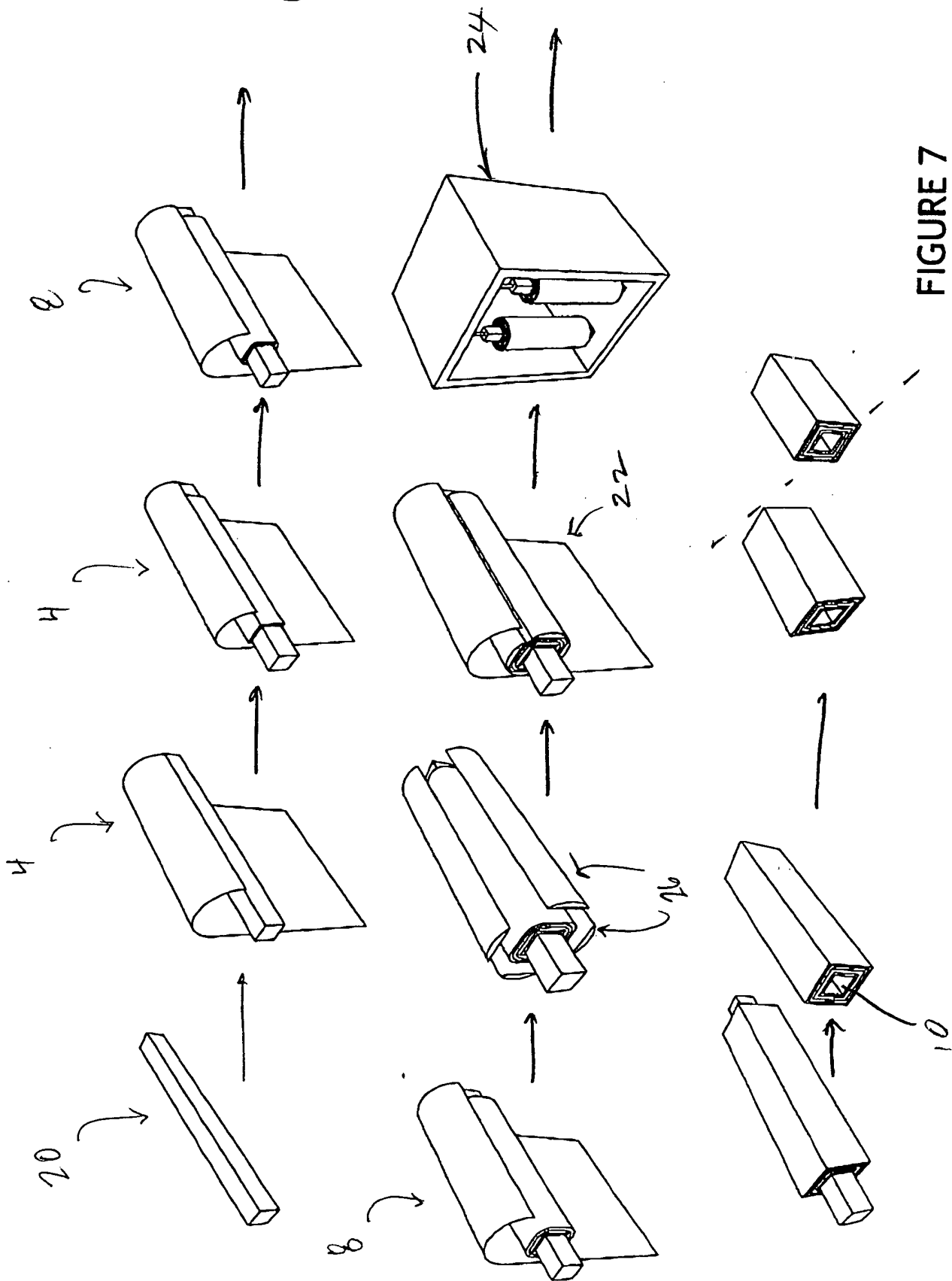


FIGURE 7

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105070" 05E66860

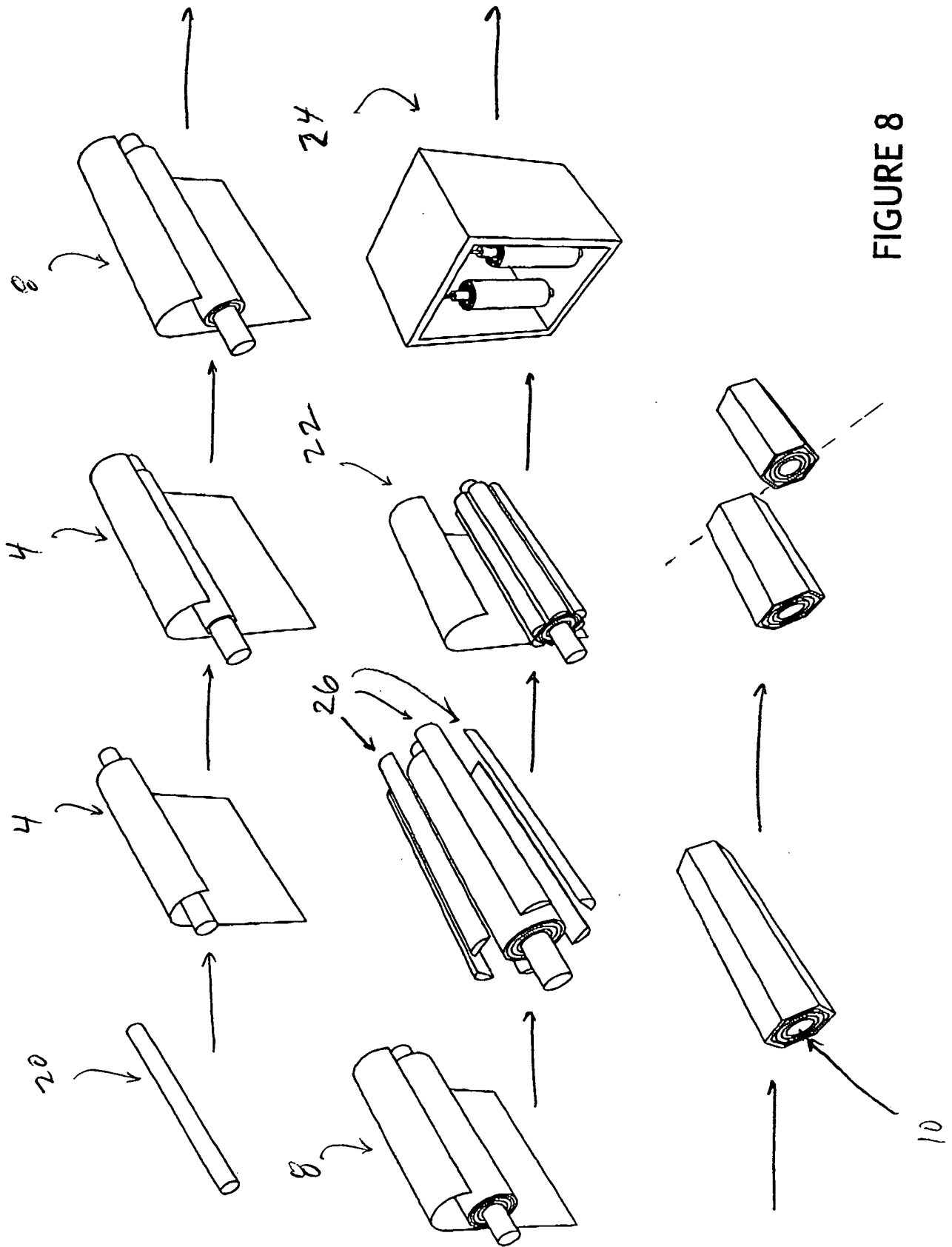


FIGURE 8

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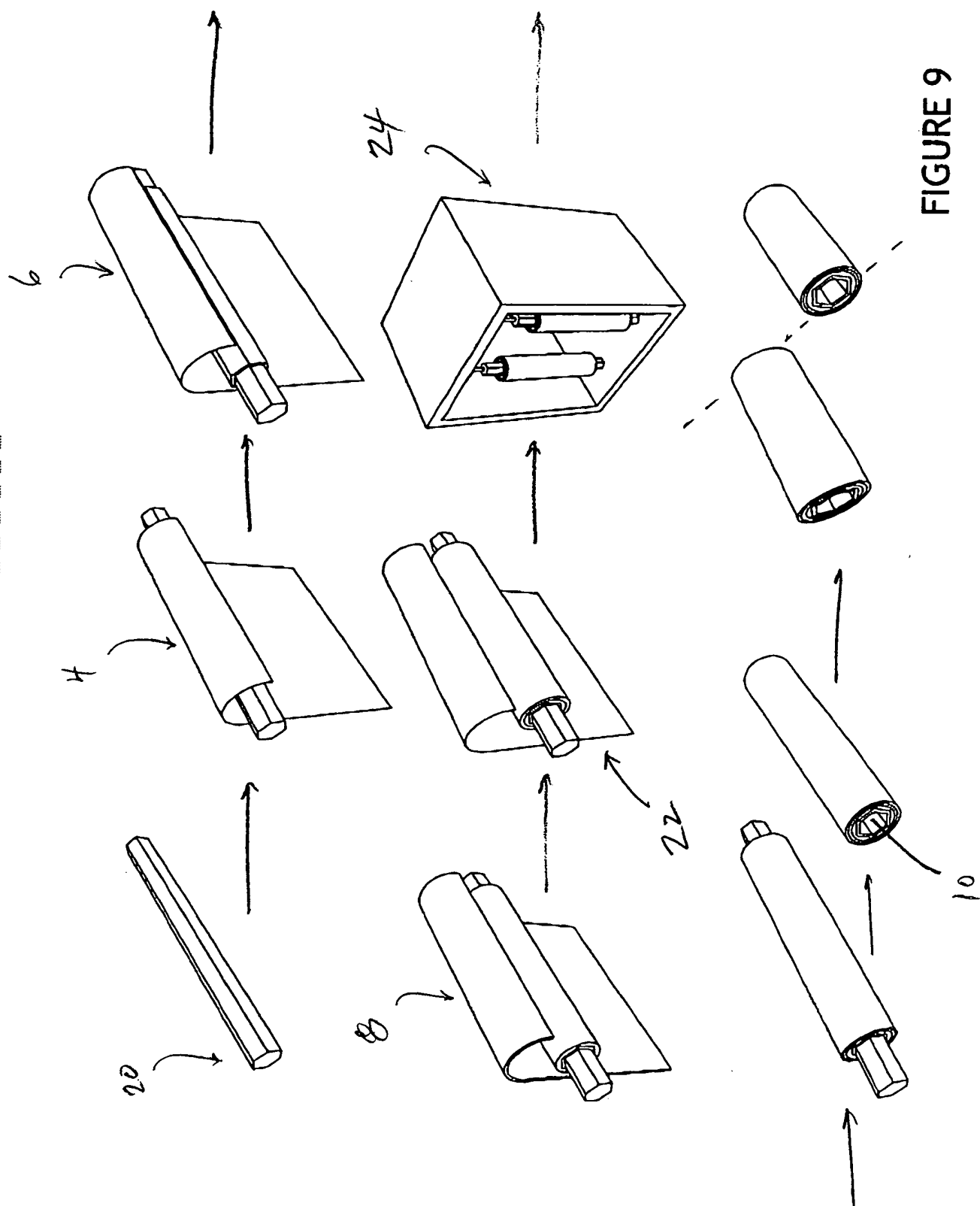


FIGURE 9

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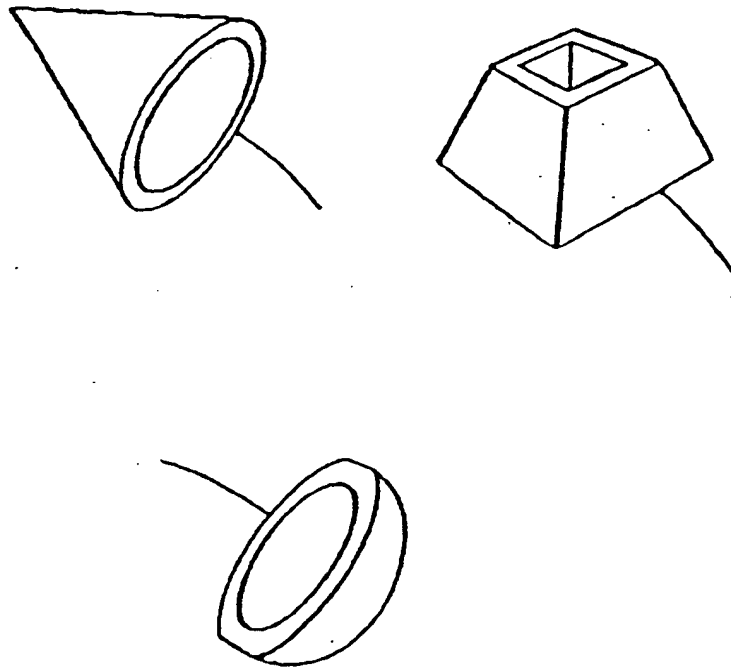


FIGURE 10

0989390.070501  
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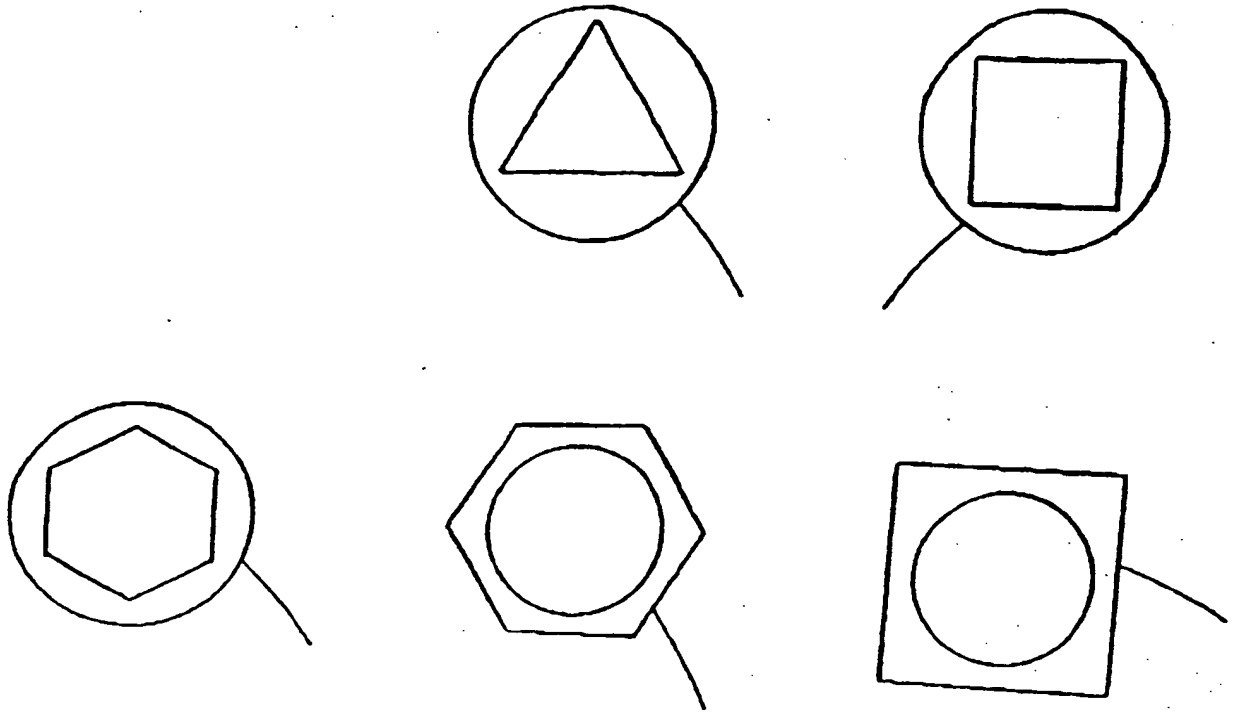


FIGURE 11

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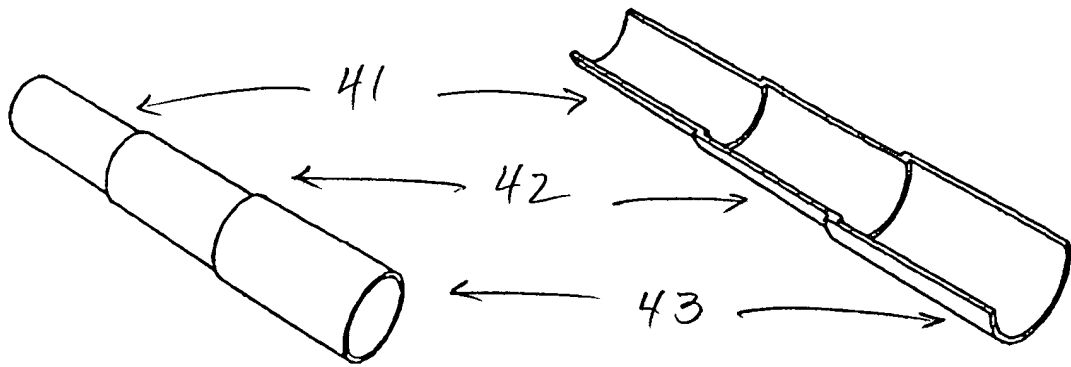


FIGURE 12

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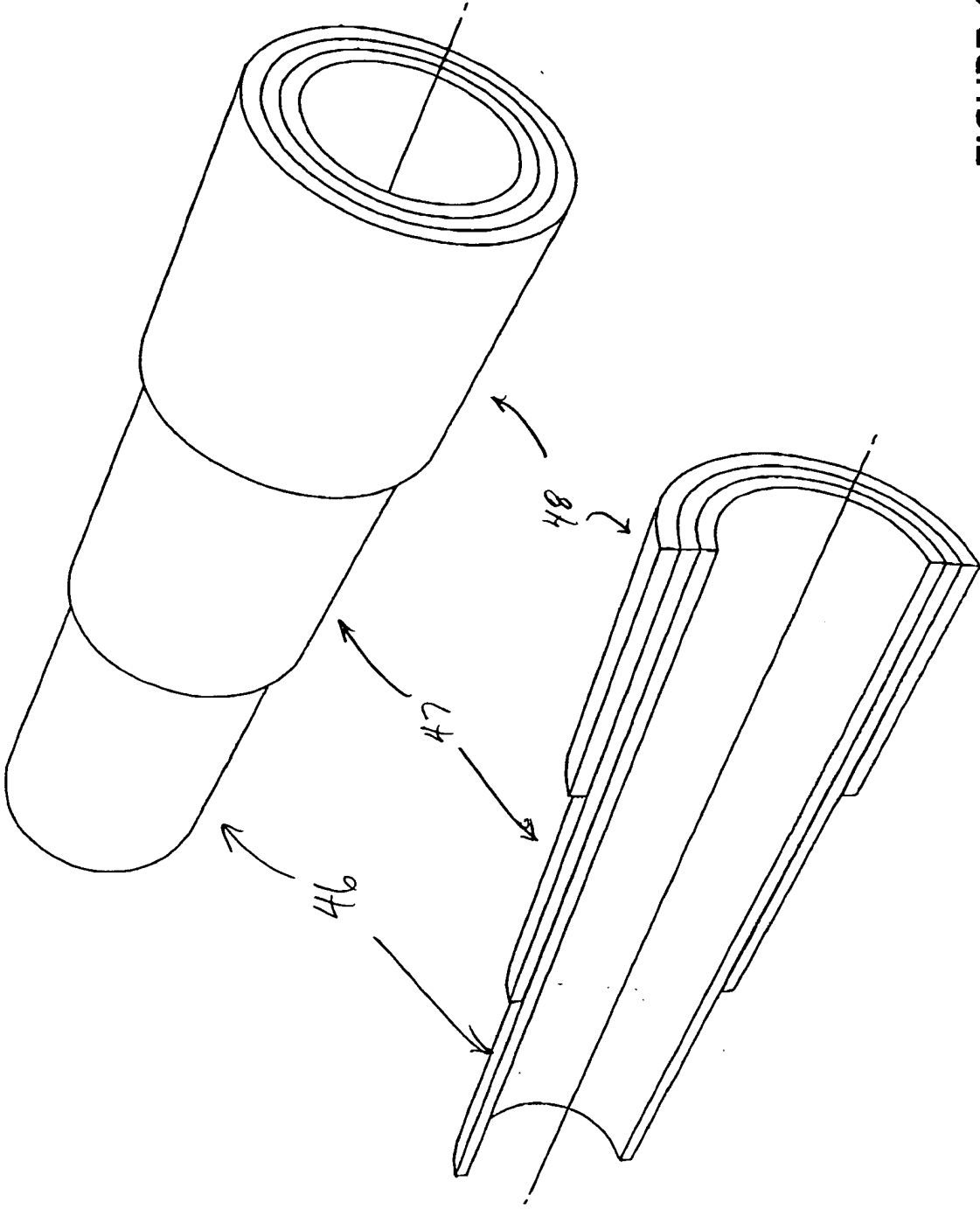


FIGURE 13

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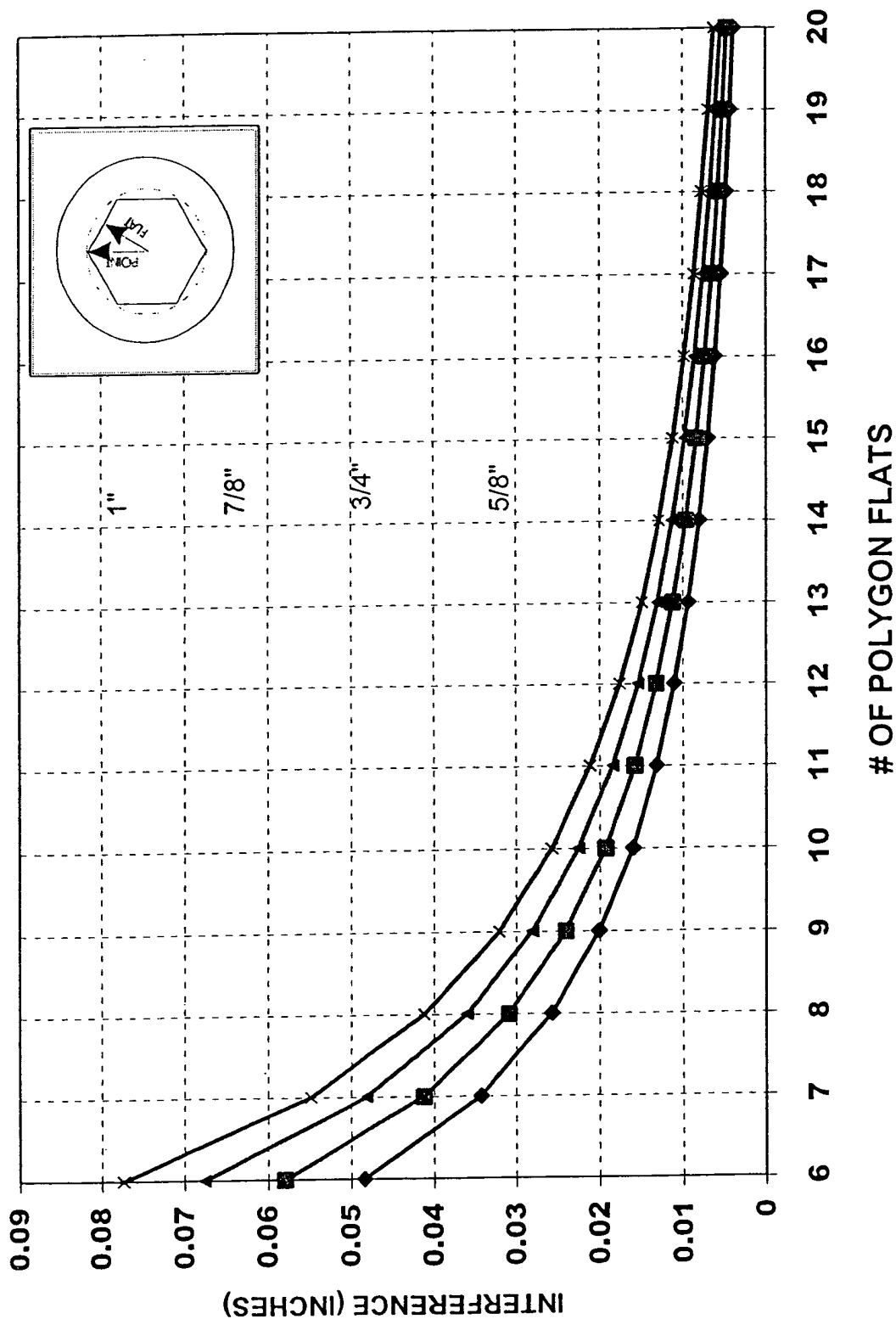


FIGURE 14

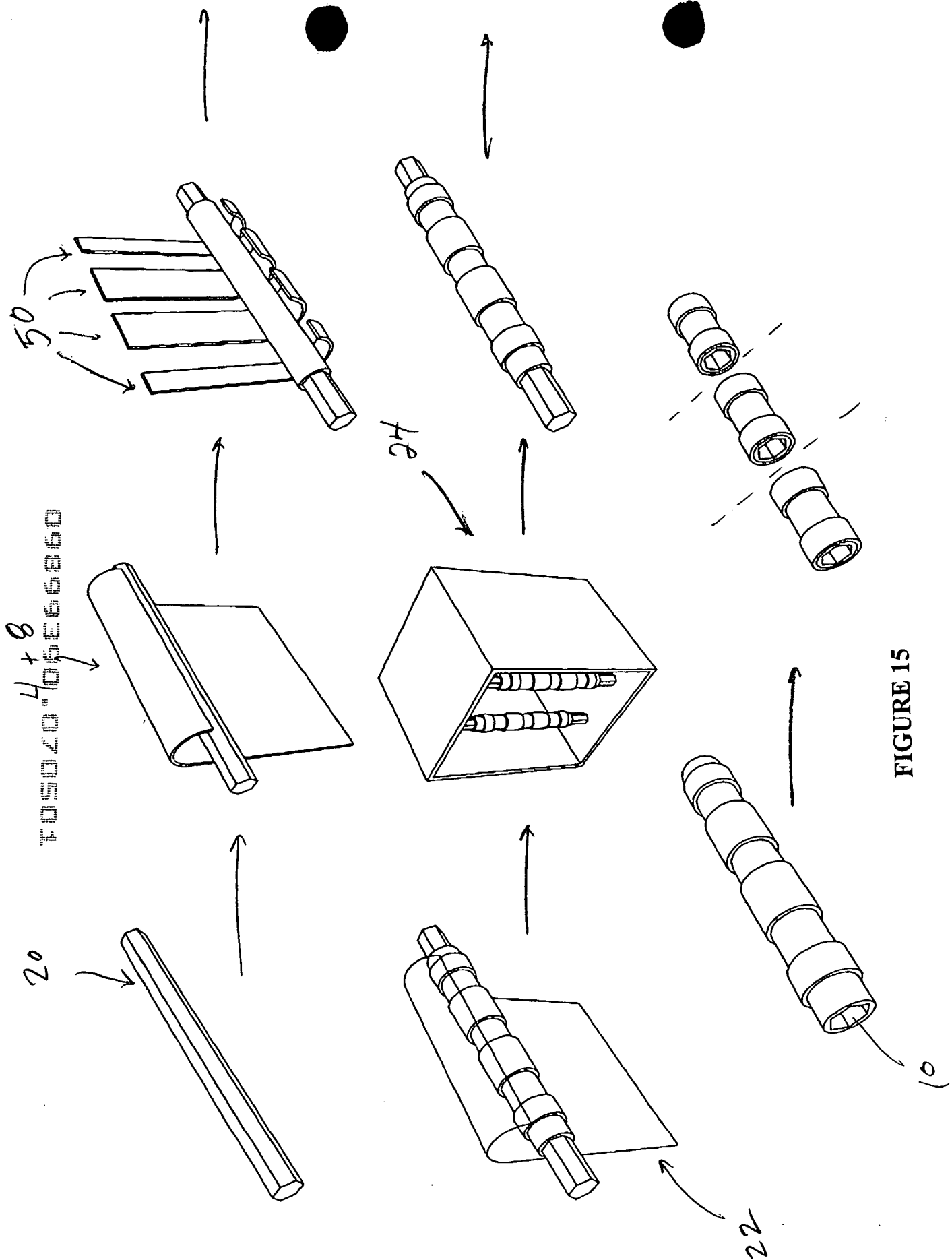


FIGURE 15

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FDSDZD" DBE66880

COMPOSITE LAYER THICKNESS	# OF END OVERWRAP LAYERS									
	0	3	5	10	15					
10			160	250	SHAFT BROKE				250	SHAFT BROKE
12	156 169	291 304	SHAFT BROKE	320 332 302	318	SHAFT BROKE	304	SHAFT BROKE	321	SHAFT BROKE
14		339 291	SHAFT BROKE	325 351		SHAFT BROKE	325	STEEL BROKE	325	STEEL BROKE
16		340 350	STEEL BROKE	343 340 340		STEEL BROKE				
18	120			350		STEEL BROKE	315	STEEL BROKE	325	STEEL BROKE
20										
22										
24										

FIGURE 16

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